

NH₃ Emissions from Poultry Layer Operations

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Overview

- Layer facilities and air emissions
- Studies and Measurement methods on ammonia emissions
- Ammonia concentrations and emissions of layer facilities
- Conclusions

High-rise deep-pit (HR) layer barn



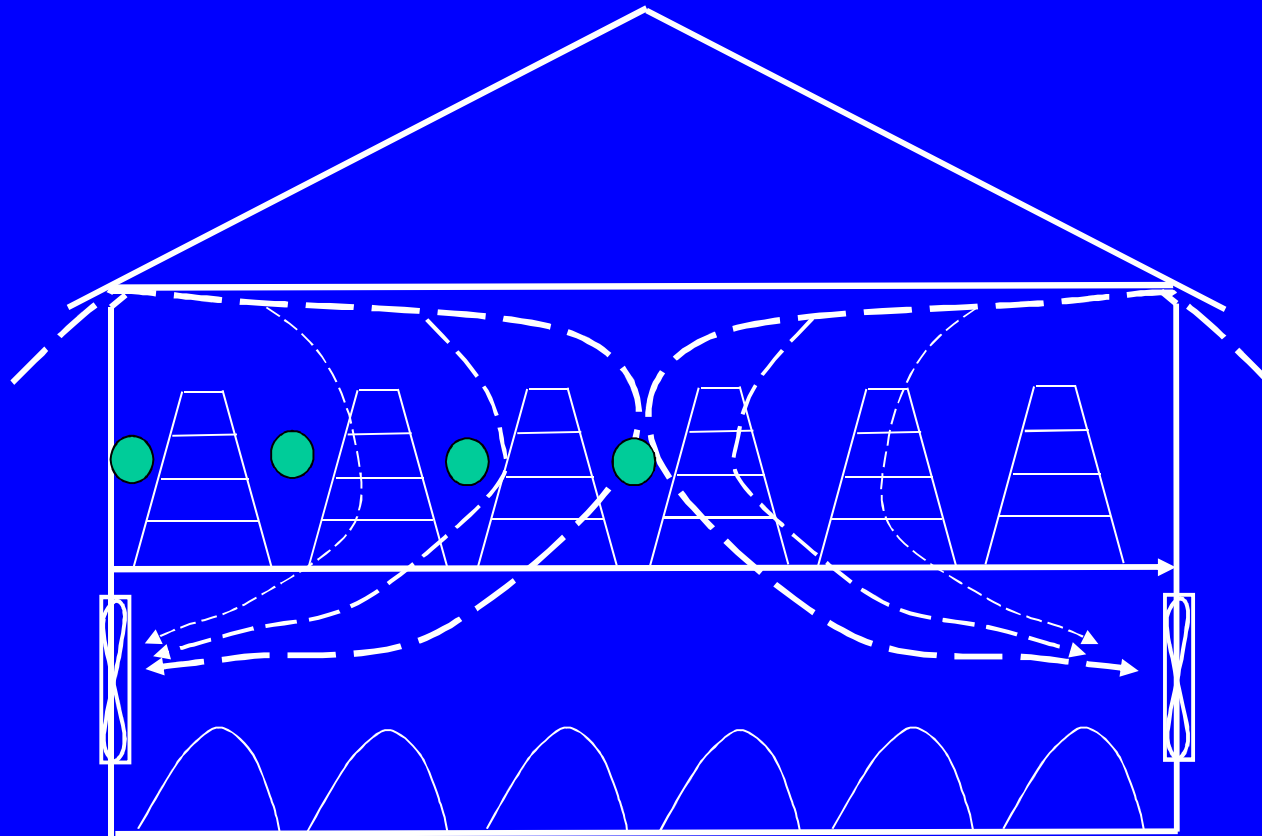
100,000 to 250,000 hens

- 69% of existing layer facilities in the U.S.



Manure
storage
pit

Schematic of High-rise Deep-pit Layer Facility



56'x590' laying house with deep pit

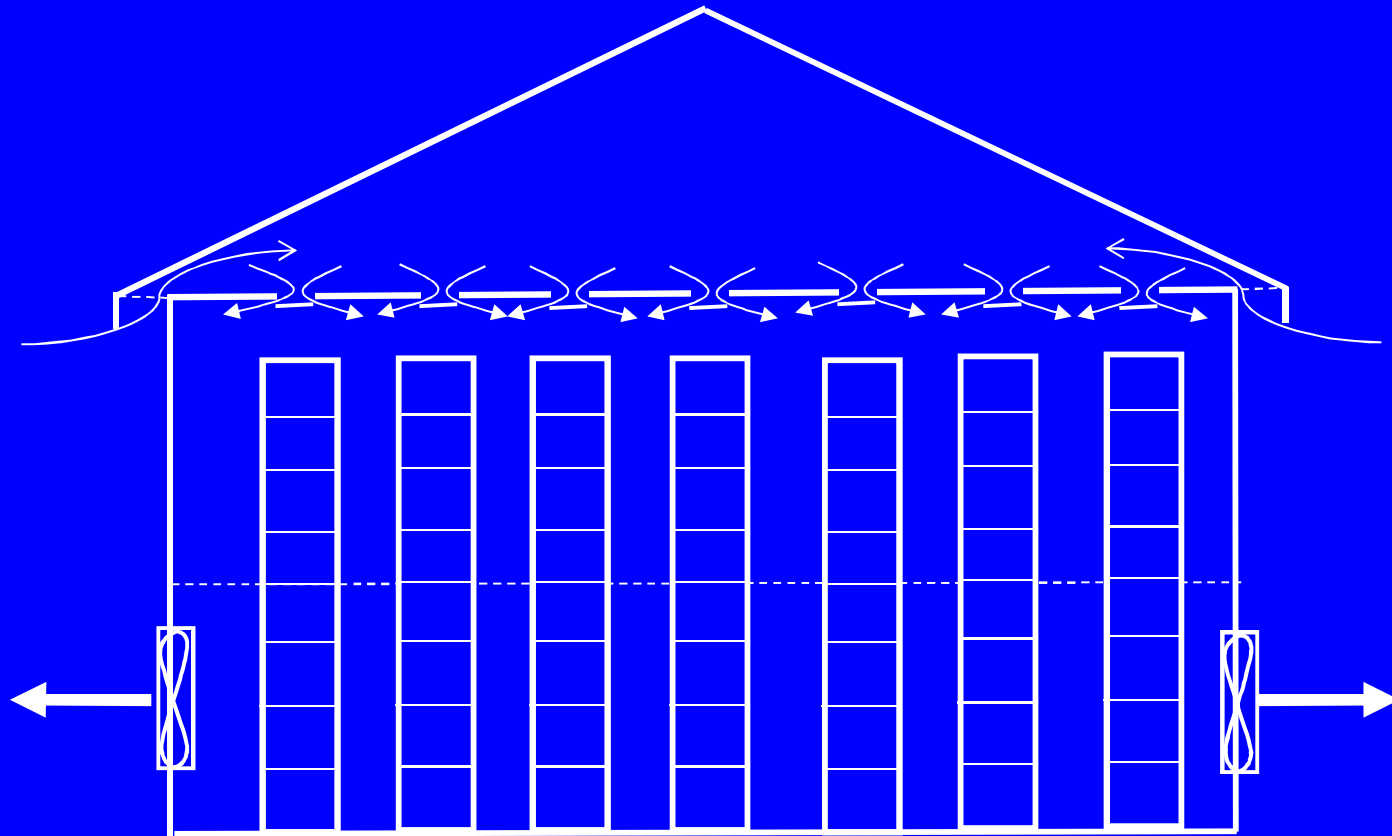
Manure-belt (MB) layer barns

- 24% of existing layer facilities in the U.S.



- 70% new layer facilities in the U.S.

Schematic of Manure-Belt Layer Facility



Air emissions from Layer Facilities

The major air emissions associated with layer facilities:

- Ammonia
- Airborne particles (particulate matter)
- Odor and Volatile Organic Compounds (VOCs)
- Microbial organisms

Measurement and Control of Ammonia and Particulate Air Emissions from Laying Barns

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Dr. Teng Lim, Research Associate, Purdue University

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Objectives

1. Quantify and characterize baseline particulate (PM) and NH_3 emissions rates for two types of laying facilities.
2. Demonstrate efficiency of a series PM and NH_3 abatement technologies, including PM impaction system, new diet, enzyme-based manure additives, alum, and an electrostatic space charging system.

Characterization and Abatement of NH₃, PM, Pathogen and Odor Emissions from Manure-Belt Layer Barns and Composting Facilities

By:

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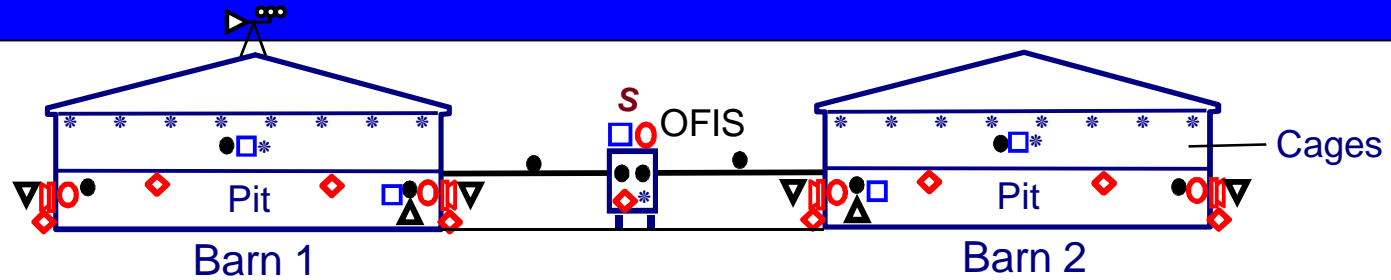
Sponsor: USDA NRI air quality program

03/2005-02/2008

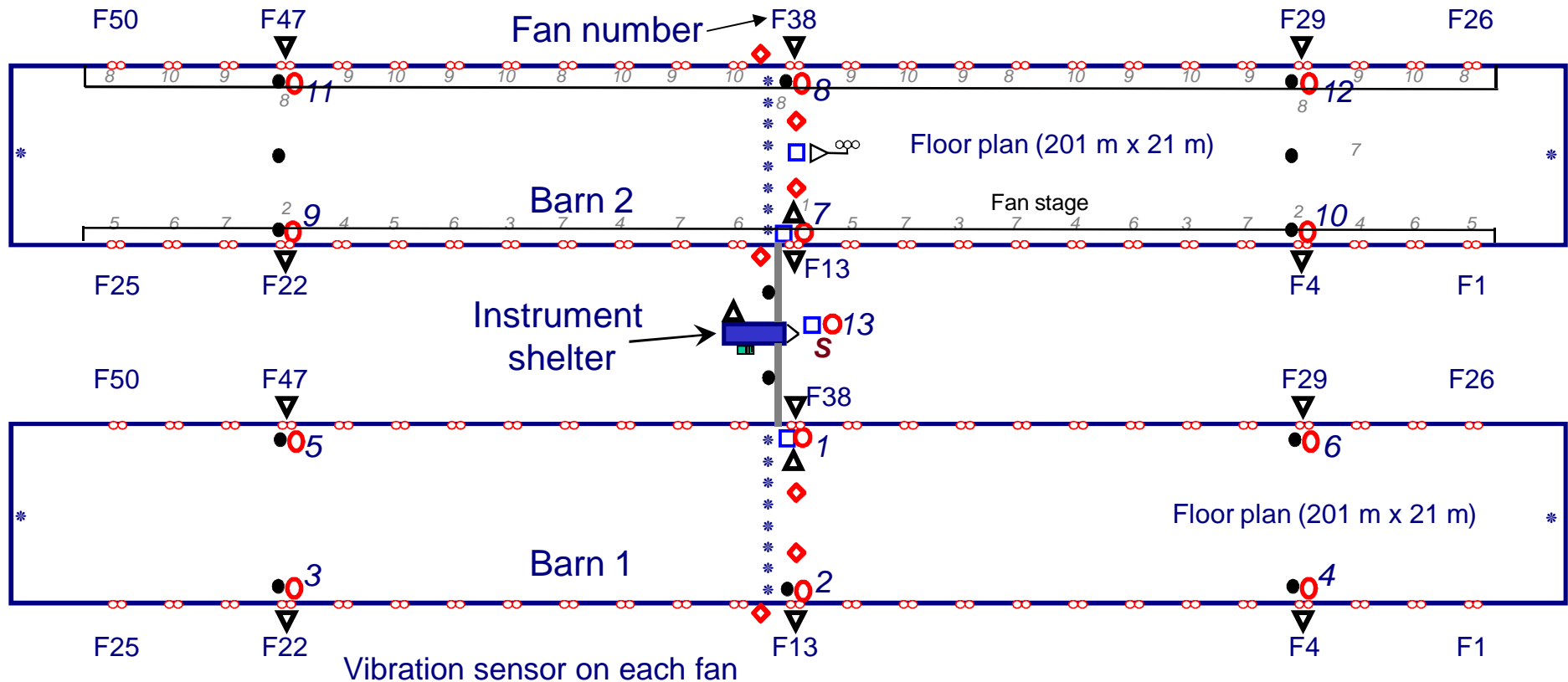
Objectives

1. Determine baseline air emissions (NH_3 , PM_{10} , $\text{PM}_{2.5}$, odor, and pathogen) from egg production facilities,
2. Test the hypothesis that belt battery barns emit less air emissions than conventional deep pit barns with replicated field tests.
3. Quantify effects of litter composting on air emissions from egg production facilities.

Monitoring Plan for Mt. Victory, Ohio



- Thermocouple
- Air sampling (1-13)
- ▽ Anemometer (SVA)
- RH/Temp probe
- ◆ Static pressure port
- △ TEOM PM monitor
- * Activity sensor
- △ Wind sensor
- S Solar sensor



Mobil Air Emission Lab



Gas Analyzers



Cal. gas cylinders

NH₃-1-TEI 17C Chemiluminescence Ammonia Analyzer



- **Chemiluminescence** uses indirect measurement of ammonia by conversion to NO, and mathematical or chemical subtraction from the total nitrogen content;

Has 1 ppb detection limit

NH₃-2-MSA Chilgard RT Ammonia Analyzer



- Photoacoustics uses gas irradiated with intermittent light of specific wavelength and converts it to acoustic signal,
- Has 2 ppm detection limit.

Air Flow Measurements

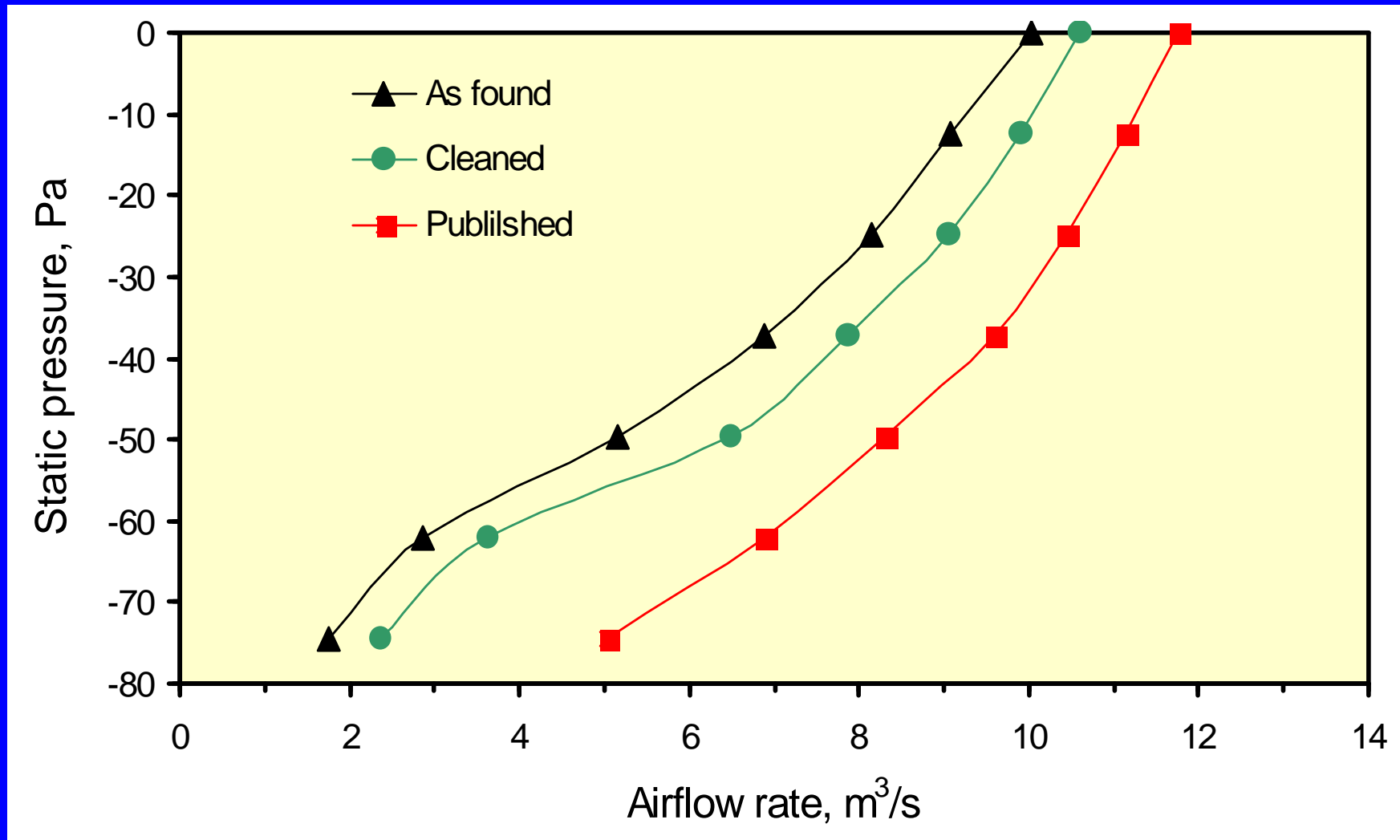
- Fan activity was measured using vibration sensors (left),
- Fan airflow was indirectly estimated by means of manufacturer fan curve and building pressure measurements, and
- Fan curves were calibrated using Flow Assessment Numerations System (FANS) (right).



Flow

S)

Fan Performance Curves



NH₃ Emission Calculations

$$E = Q_{\text{actual}} * \frac{M}{0.0821 * (273 + T_{\text{exhaust}})} * (C_{\text{out}} - C_{\text{in}})$$

Where:

E ammonia emission rate from barn, mg/s

Q_{actual} outlet airflow rate at T_{exhaust}, m³/s

C_{out} outlet gas concentration, ppm

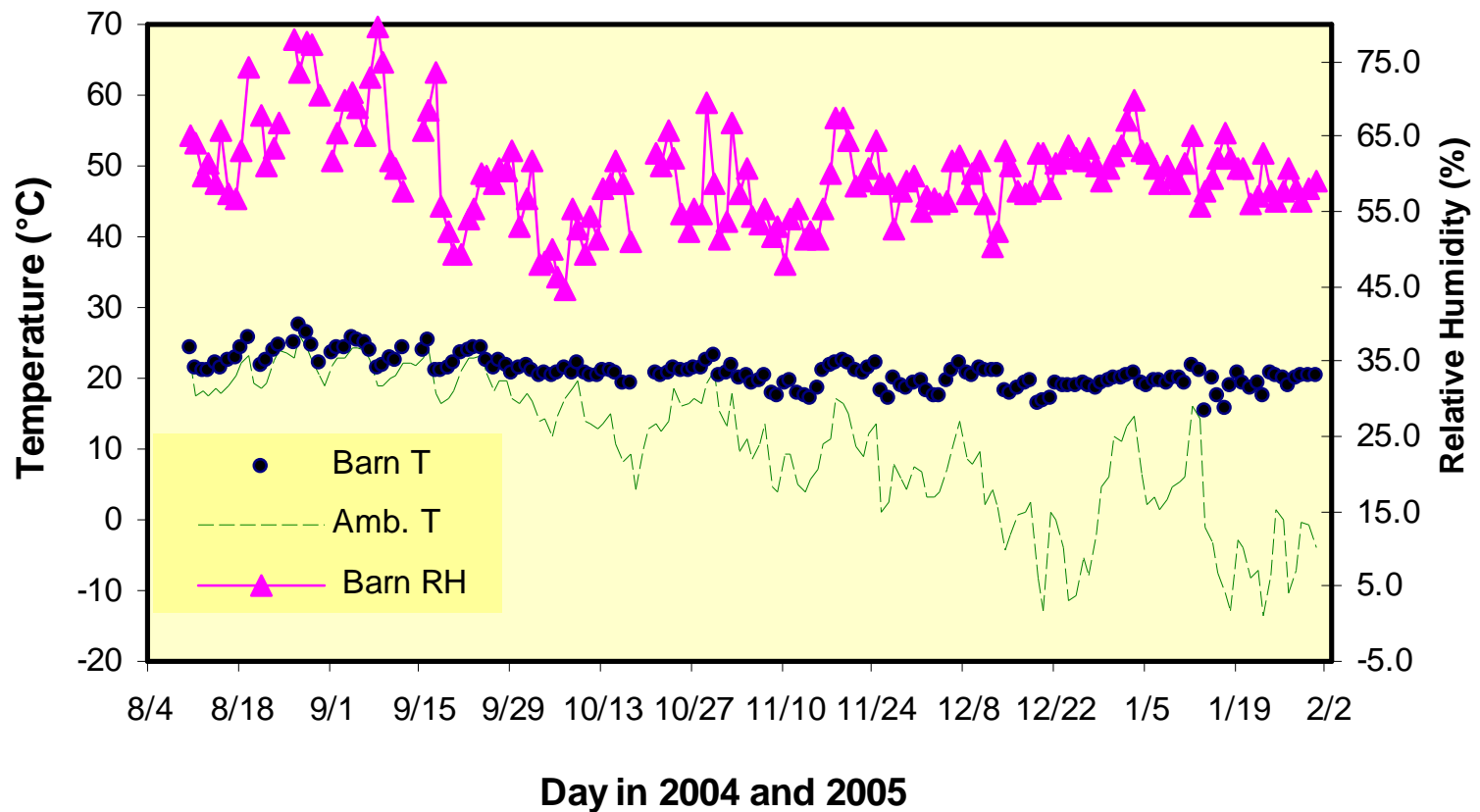
C_{in} inlet gas concentration, ppm

M ammonia molecular weight

T_{exhaust} temperature at the outlet sampling location

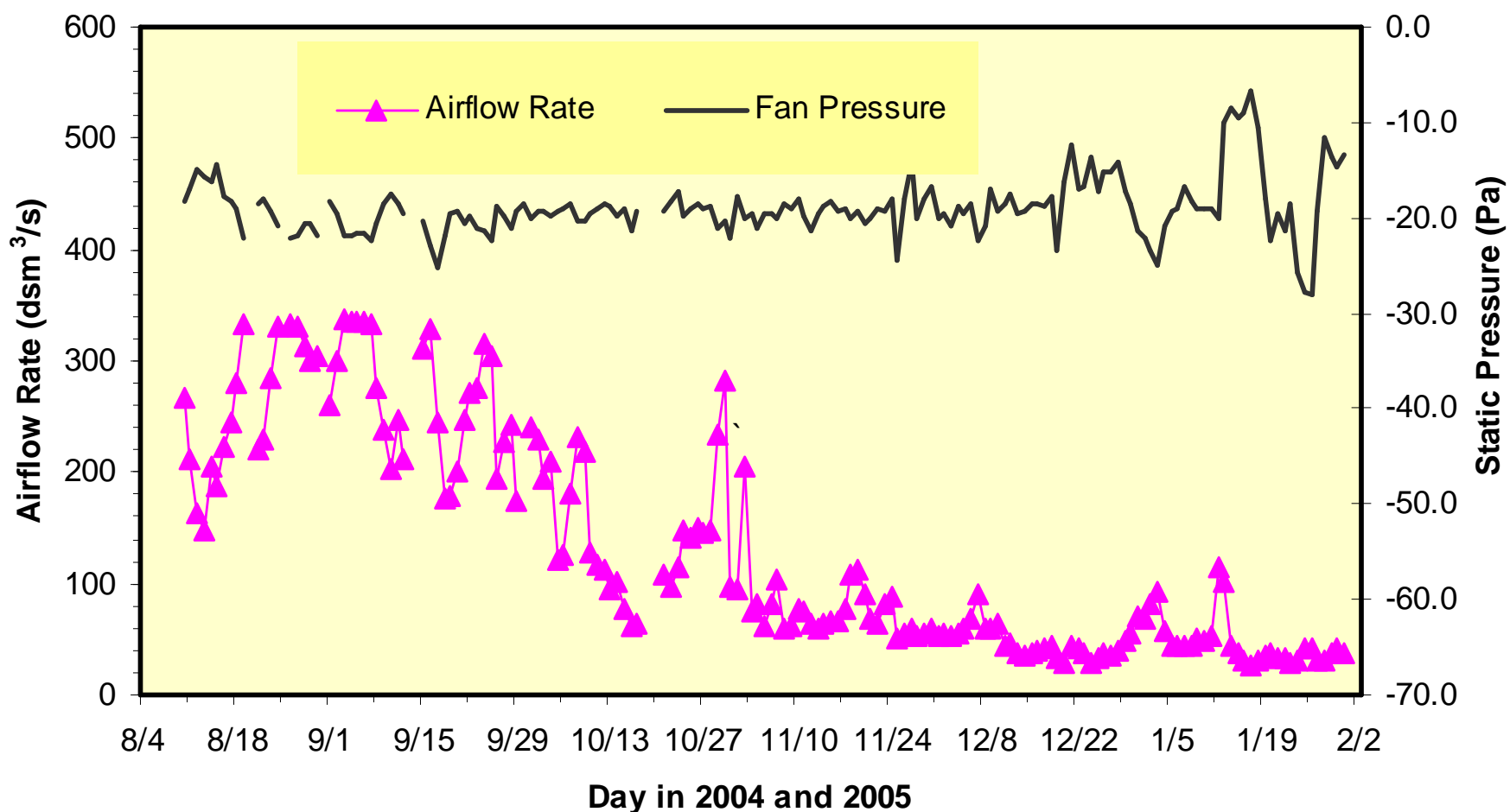
Indoor Environment

Daily Mean Temp. and RH at a Belt Battery Layer Barn

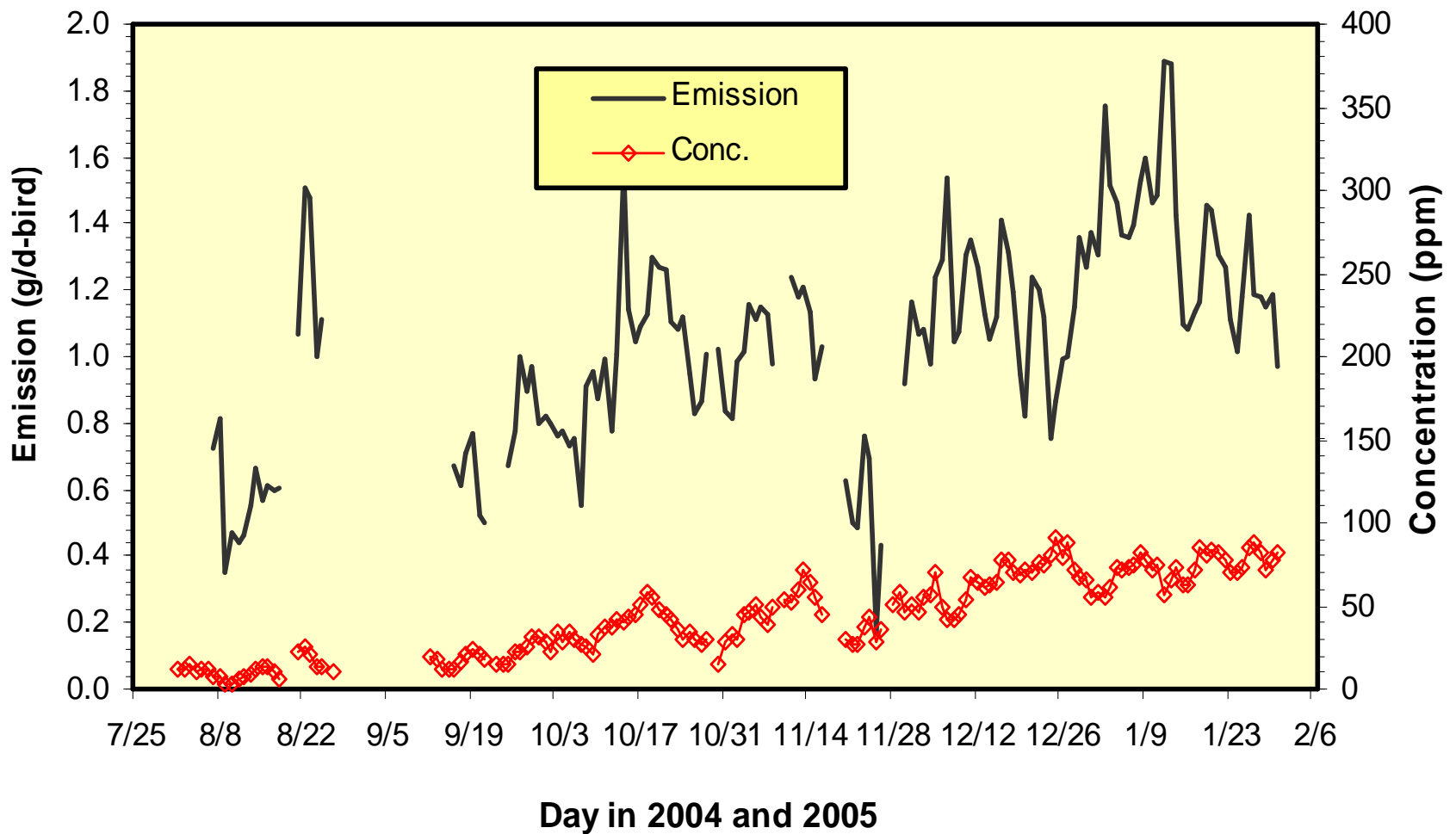


Ventilation Rates

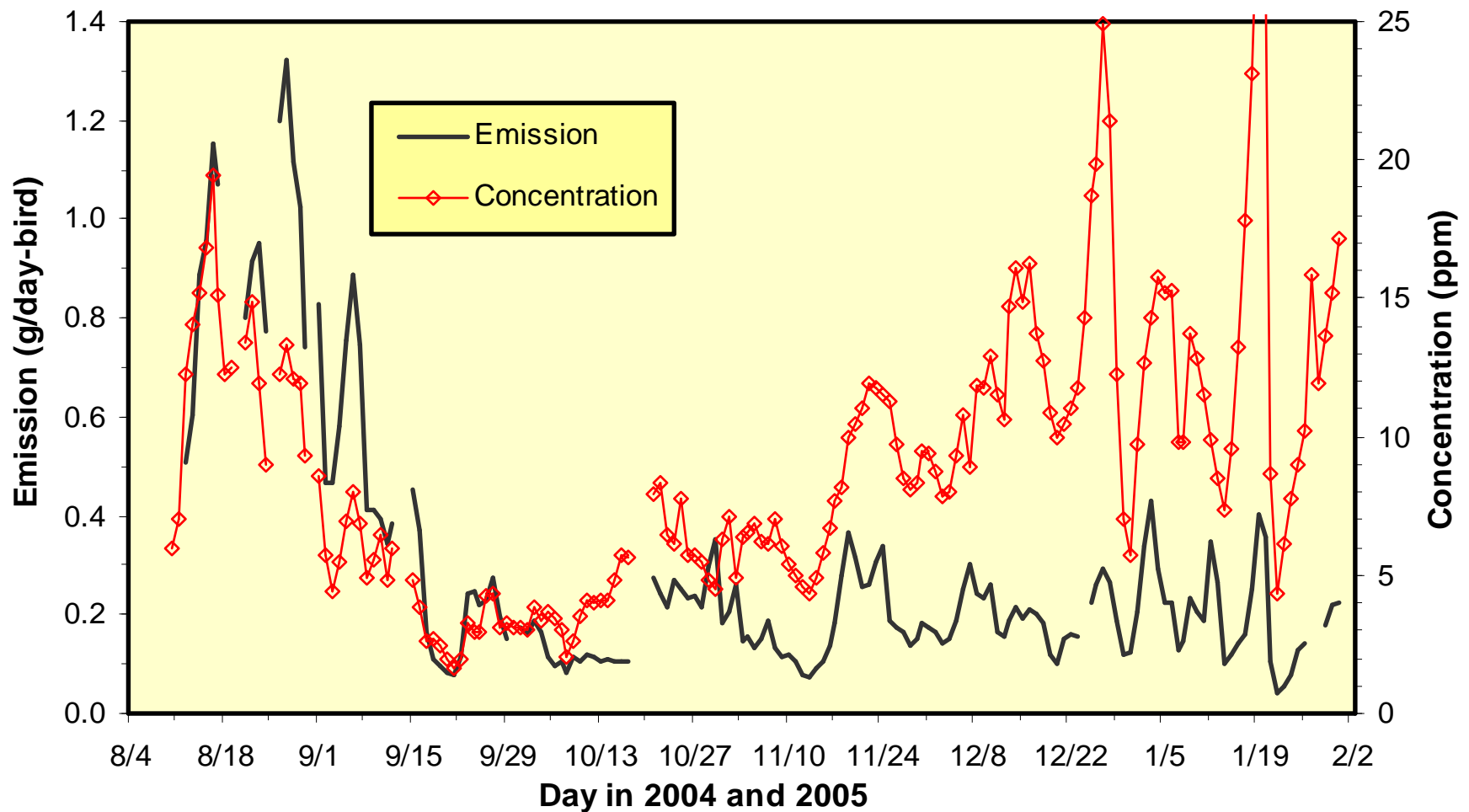
Daily Mean Airflow Rate and Static Pressure at the Belt Battery Barn



High-Rise Barn- NH_3 Concentration & Emission



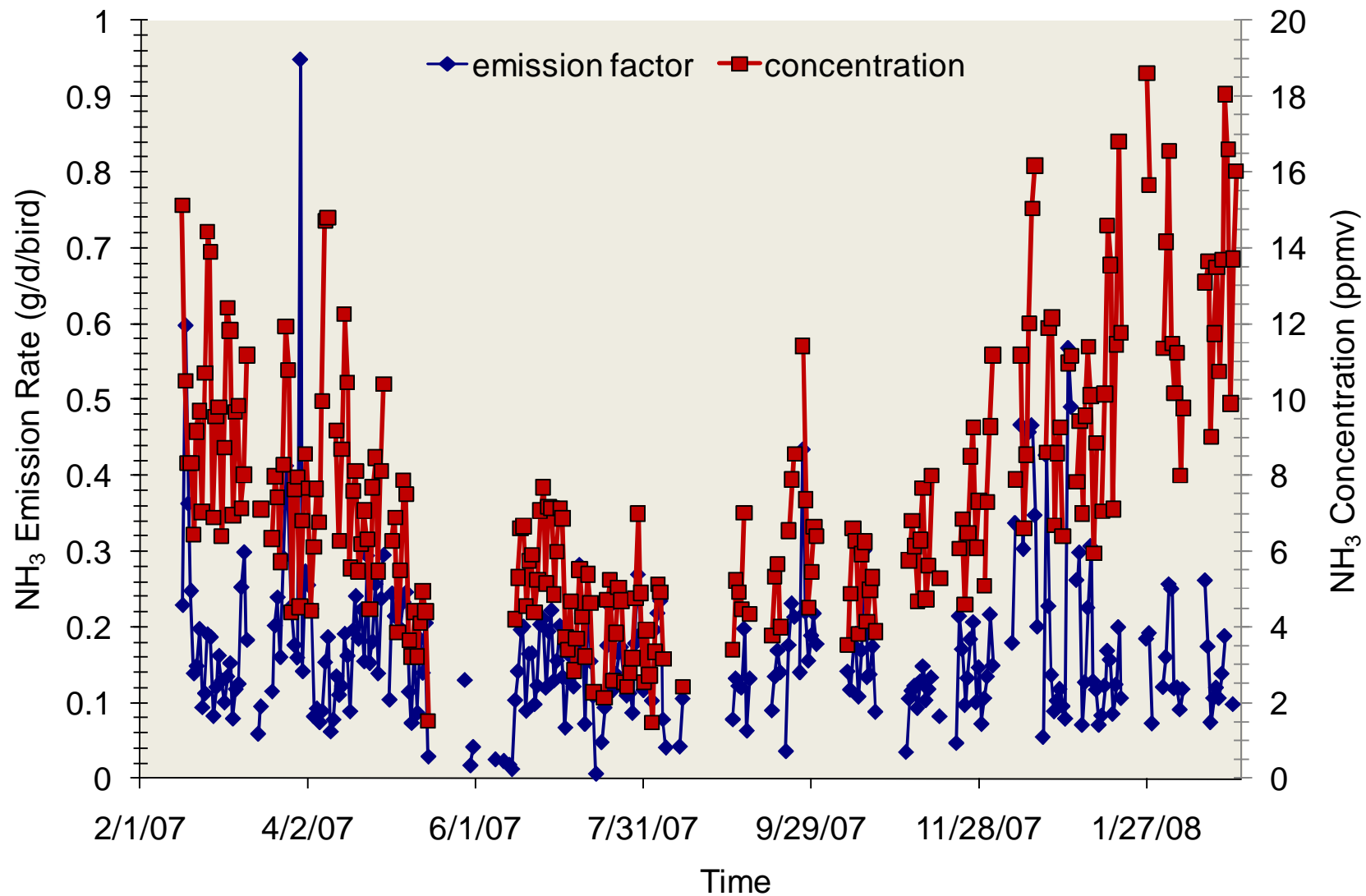
Manure-Belt Barn— NH_3 Concentration & Emission



Summary of Results

	Manure-Belt Barn	High-Rise Barn
NH₃ Concentration (ppm)	9.1	40
NH₃ Emission (g/d-bird)	0.29	1.03

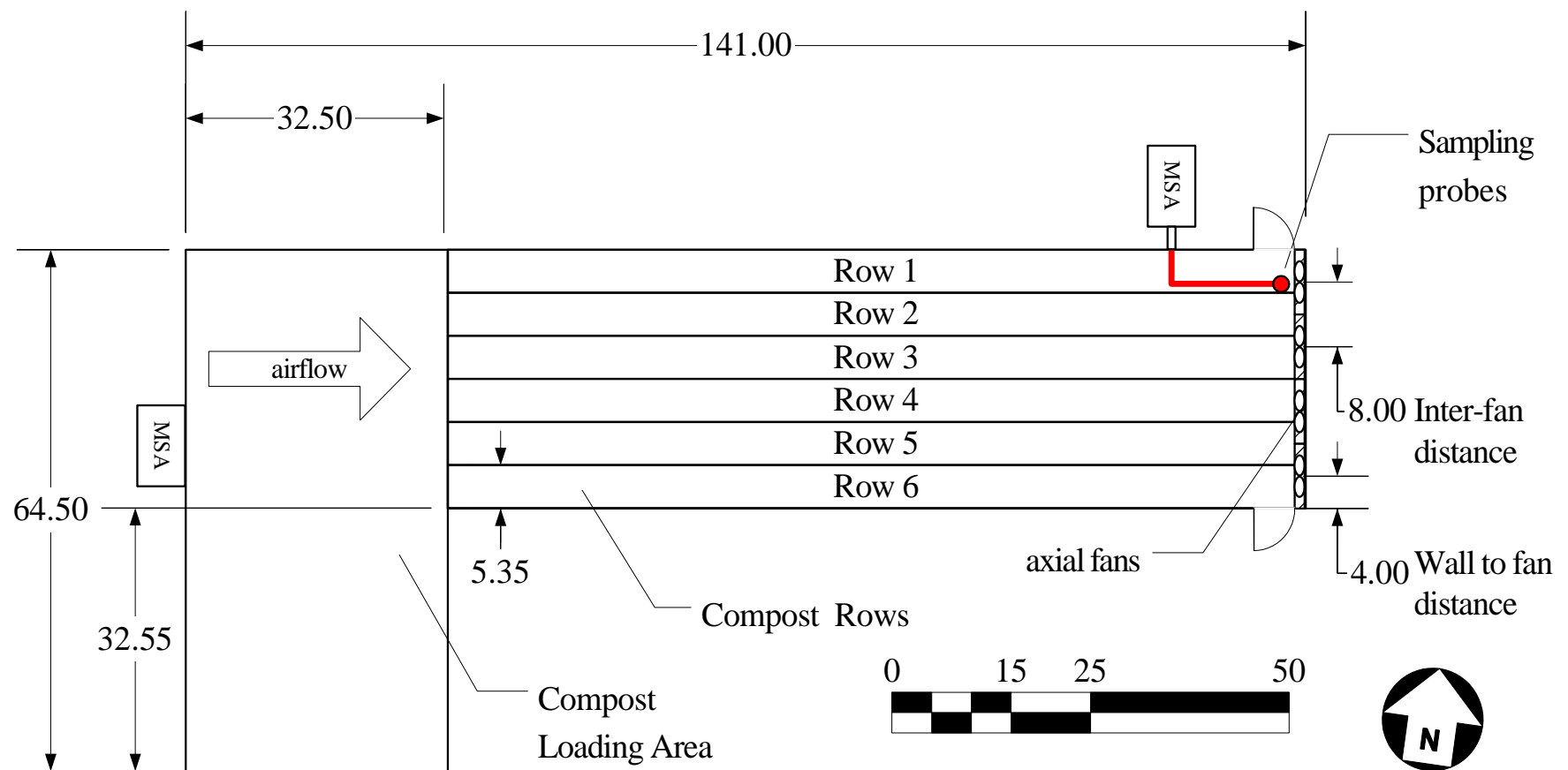
Ammonia Concentrations & Emissions from Manure-Belt Layer Facilities



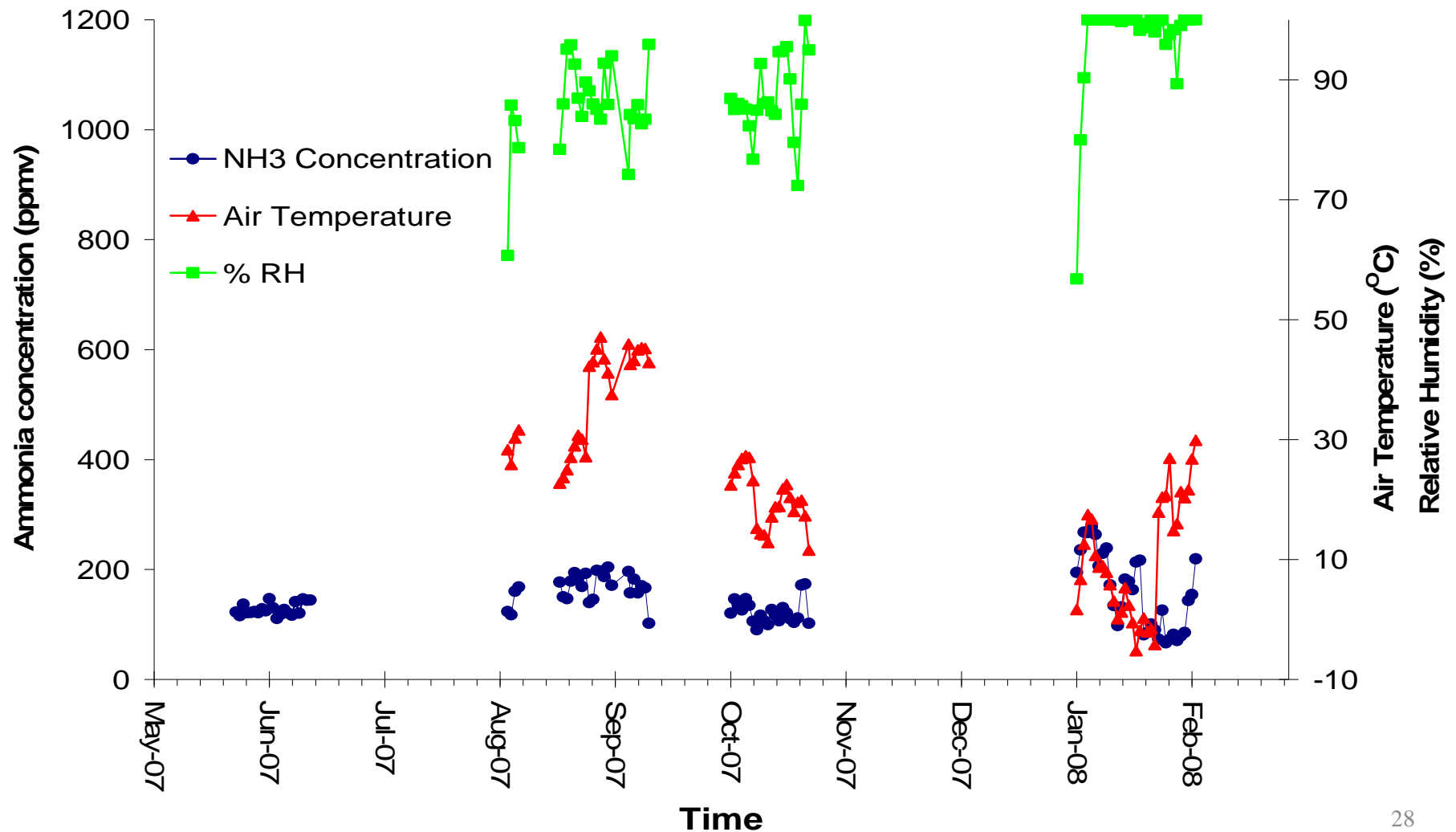
Ammonia Concentration and Emission Annual Summaries

	Daily Average NH ₃ Concentration (ppmv)			Daily Average NH ₃ Emissions (g/d/bird)		
	ave ± sd	max	min	ave ± sd	max	min
Barn 1	6.6 ± 4.7	18.6	0.1	0.14 ± 0.09	0.45	0.00
Barn 2	6.9 ± 4.9	25.8	0.1	0.18 ± 0.16	1.8	0.01
Total	6.7 ± 4.3	25.8	0.1	0.16 ± 0.13	1.8	0.00

NH₃ Emission from a Layer Manure Composting Facility



Seasonal Variations in Ammonia Concentrations and Emissions



Emission Rates and Factors

	Spring	Summer	Fall	Winter	Annual Average
NH ₃ emission rates (Kg d ⁻¹) (Ave.± Std.)	231 ± 20	315 ± 49	243 ± 41	263 ± 109	263 ± 37
NH ₃ emission factors (Kg ton ⁻¹ d ⁻¹) (Ave.± Std.)	10.5 ± 1.3	26.4 ± 2	12.3±0.9	12.5 ± 1.1	15.4 ± 1.3
NH ₃ emission factors (g d ⁻¹ hen ⁻¹)	0.23	0.53	0.25	0.26	0.32± 0.14
Annual emission rate (Kg yr ⁻¹)	96143				

Conclusions of Study 1

- The average daily mean ammonia concentrations from ammonia the MB layer facility was 9.1 ppmv ranging from 2 to 25 ppmv.
- The average daily mean ammonia concentrations from ammonia the MB layer facility was 40 ppmv ranging from 0 to 90 ppmv.
- NH_3 emission rate: 0.29 g/day-hen for the BB barn and 1.03 g/day-hen for the HR barn.
- 44,400 hens from the HR barn or 158,000 hens from the BB barn would emit 100 lb NH_3 /day.

Conclusions of Study 2

- The average daily mean ammonia concentrations from ammonia the MB layer facility was 6.7 ± 4.3 ppmv ranging from 0.1 to 18.6 ppmv;
- The average daily mean ammonia emissions from the MB layer facilities was 0.16 ± 0.13 g/d/bird ranging from 0.007 to 1.78 g/d/bird.
- The daily average NH_3 concentrations in the MB layer manure composting facility varied from 123 to 278 ppm in a year.
- The daily average NH_3 emission rates varied from 114 to 426 kg d^{-1} .
- The annual NH_3 emission rate was estimated as 96,143 kg. The emission factors were calculated as 0.32 ± 0.14 g d^{-1} hen⁻¹.

Thanks.

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