Manure Storage Covers for Air Emission Reduction

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Overview

- Introduction of Air emission from liquid manure storage
- Manure Storage Covers and Its Effects on Air Emission
- Biogas Production with Covered Manure Storage
- Summary

A swine gestation facility



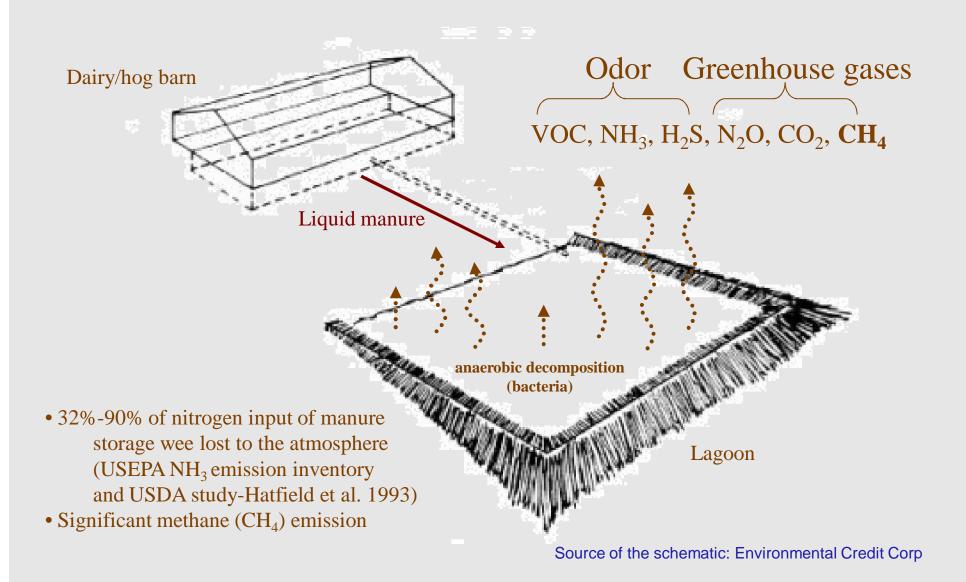
A free-stall dairy facility



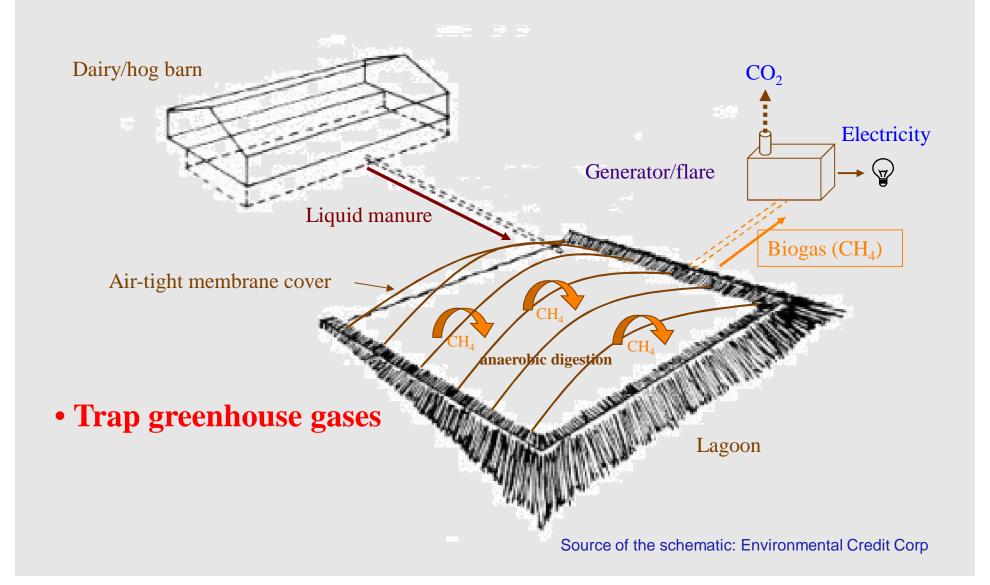
Liquid Manure Storage Ponds or Lagoons



Air Emissions from Open Manure Storages



Covered Manure Storages— Abates Air Emissions



Floating Permeable Covers

- Natural crust
- Biomass material, such as straw, cornstalks, and peet moss.
- Synthetic materials, such as clay ball, geotextile fabric, foam, and ground rubber.







Effects of Permeable Covers

- NH₃ reductions by >70%
- Reductions of odor and H₂S are generally >50%
- Increased emission of CH₄ (up to 30%)



Impermeable Synthetic Covers

- Rigid (wooden or concrete) or flexible (plastic) covers hold gases and odors inside manure storages
- Most flexible covers float on the liquid surface.







Effects of Impermeable Covers

- Gas emissions reduction efficiencies of an inflated cover 80% - 95% (Funk et al.,2004)
- Odor reduction 50-80%
 (Bicudo et al., 2001)
- NH₃ reduction 50% to 90% (Misselbrook et al., 2005)
- H₂S reduction emission up to 80% (Bicudo et al., 2001)



 Effects on GHG have not been reported

Summary of Covers and Performance

	Effectiveness (%)					Capital cost	
Type of cover	Material	Odor	H ₂ S	`ŃH3	Life expectancy	(US\$/yd ²)	Reference
Impermeable	Concrete lid Wood lid Inflatable plastic Floating plastic (HDPE)	95 95 95 60-78	N/A N/A 95 90	N/A 95 95 N/A	10-15 years 10-15 years 10 years 10 years	N/A N/A 7-15 3-5	1 1,2,3 1,4 5
Permeable	Straw Geotextile Geotextile + straw Leca® Macrolite®	40-90 40-65 50-80 90 60	80-94 30-90 60-98 N/A 64-84	25-85 0 8-85 65-95 N/A	Up to 6 months 3-5 years N/A 10 years 10 years	0.25-1 1.25-1.6 1.5-2.6 15.45 15.45	1,5,6,7,8,9 9 9 3,7 5
References	1 Mannebeck, 1985 2 DeBode, 1991 3 Sommer et al., 199	5 l	Clanton et	d Gaakeer, t al., 1999 us, 1993	8 Jaco	ty et al., 1997 bson, 1998 ton et al., 2001	

Cover Design Considerations

- Purpose of the cover
 - Reduction of odor
 - Reduction of specific gases
 - Reduction goal
- Type of storage
 - Permeable cover on earth structures
 - Impermeable covers not easily installed on earthen structure
 - Concrete lids don't work on steel tanks or earthen structures

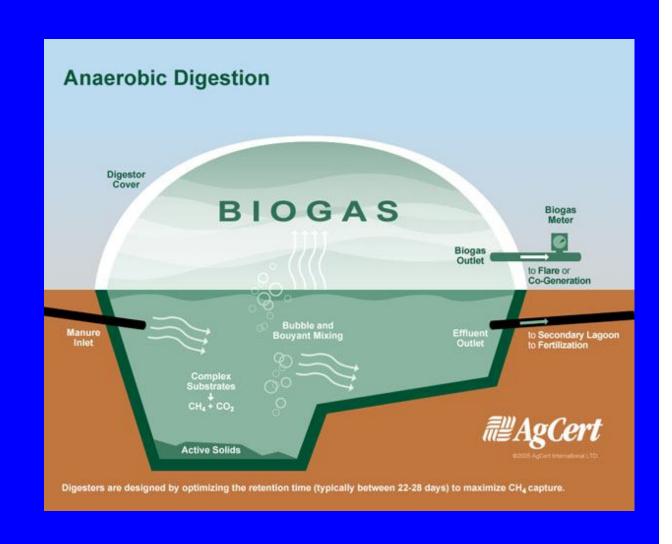
Cover Design Considerations

- Size of storage
 - Bio-cover not practical on structures +2 acres
- Manure Management
 - Geotextile/HDPE fabrics not recommended for storages that are pumped frequently or rigorous agitation
 - Covers not recommended for recycling flush water....dissolved gases released
 - Impermeable covers do not permit rainfall from entering system or for evaporation out of the system
 - Permeable covers allow rainfall in but may restrict evaporation
- COST!!!

Biogas Production and Carbon Credits with Covered Manure Storages

Manure Storages with Covers -- Natural Temperature Digester

- Reduced odor, NH₃, and H₂S emissions
- Captured CH₄
- Relatively low cost
- Simple management
- Fluctuated CH₄ production





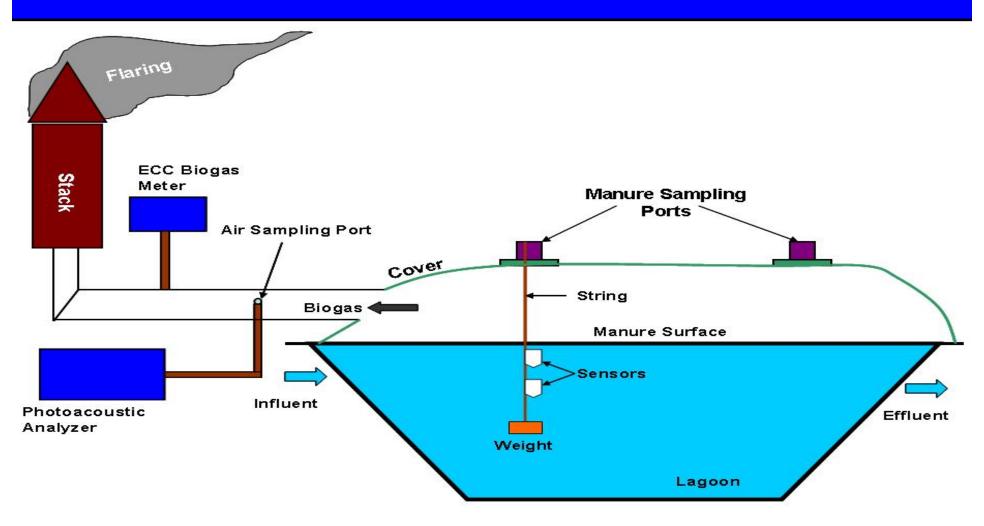


Flaring CH₄ for Carbon Credits biogas is not used well

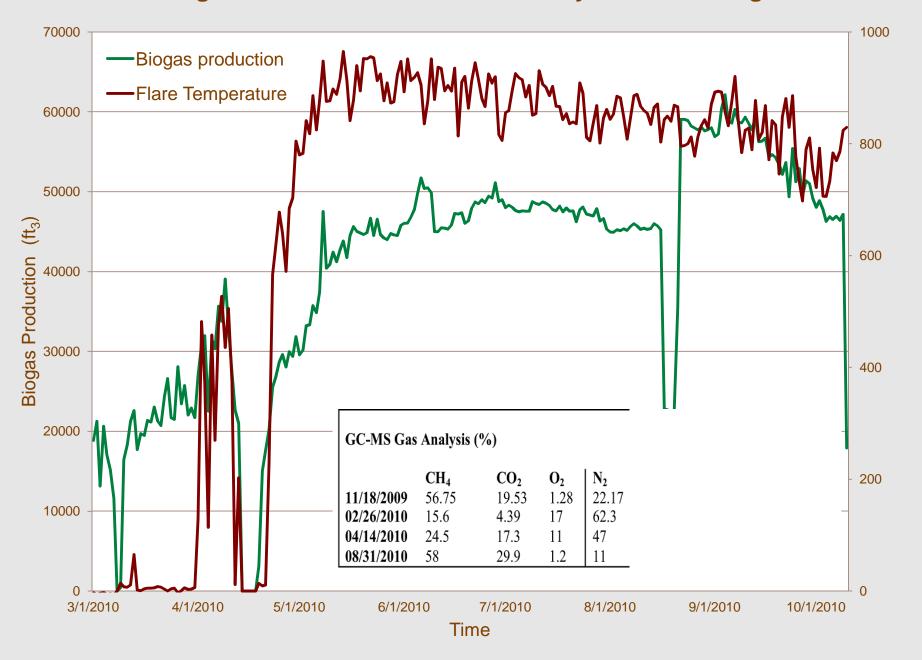
- Flaring methane captured by covers creates carbon credits, another line of income.
- Environmental Credit Corp.
 has contracted several dairies across the US under its
 <u>lagoon cover program</u> to carbon credits
- Methane captured is a potential source of on-farm energy. Better use of the biogas collected need to be explored.



Preliminary OSU Research on a Covered Manure Storage



Biogas Production of a Covered Dairy Manure Storage



Summary

- Manure storages are major sources of air emissions on farms including odorous gases and greenhouse gases.
- Among gas emission abatement options, impermeable covers are not only very effective, but also have potential to create on-farm bio-energy and generate carbon credits.
- Research is needed to quantify methane emissions from manure storages for better use of the biogas and accurate calculation of carbon credits.
- We need to develop better use of the biogas generated from covered manure storages.

Thanks.

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