

# **Biofilter performance in ammonia mitigation**

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# Topics for today

- Part I: Intro—what's a biofilter all about?
  - What we know, and don't know, about ammonia mitigation in biofilters
  - Our research—what else happens during biofiltration?
- Part II: Our biofilters, our design philosophy
  - What's next
  - Our partners

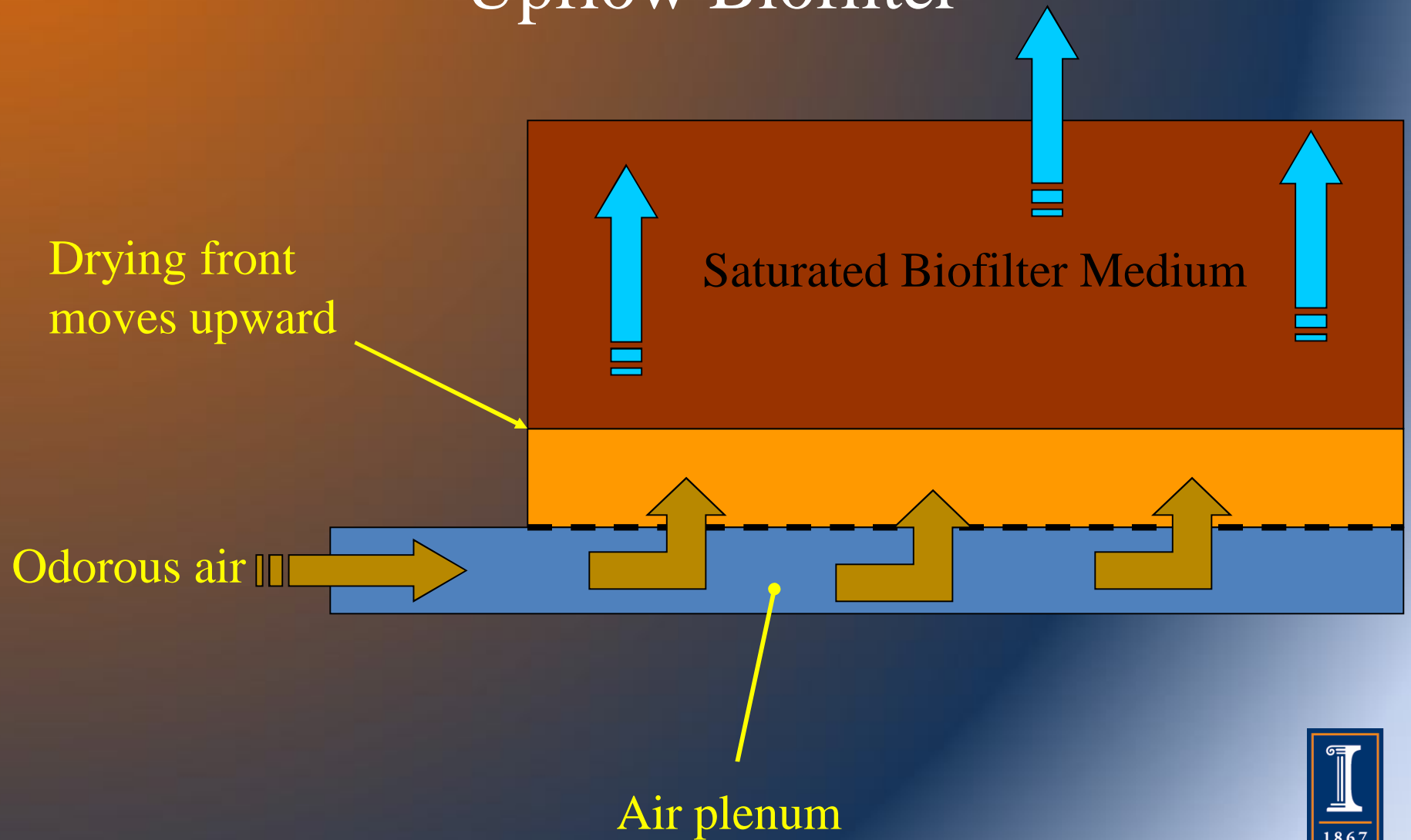


# What is a Biofilter?

- Layer of organic material, filtering air contaminated with pollutants
  - Contains/supports a microbial population
  - Receives odorous air forced through it by fan(s)
  - Microbes convert compounds in the odorous air to other products, some of which stay in the biofilter, some are non-odorous



# Air Movement in an Upflow Biofilter





# One low-cost biofilter format: IA study



Photos: Hoff et al. 2009.

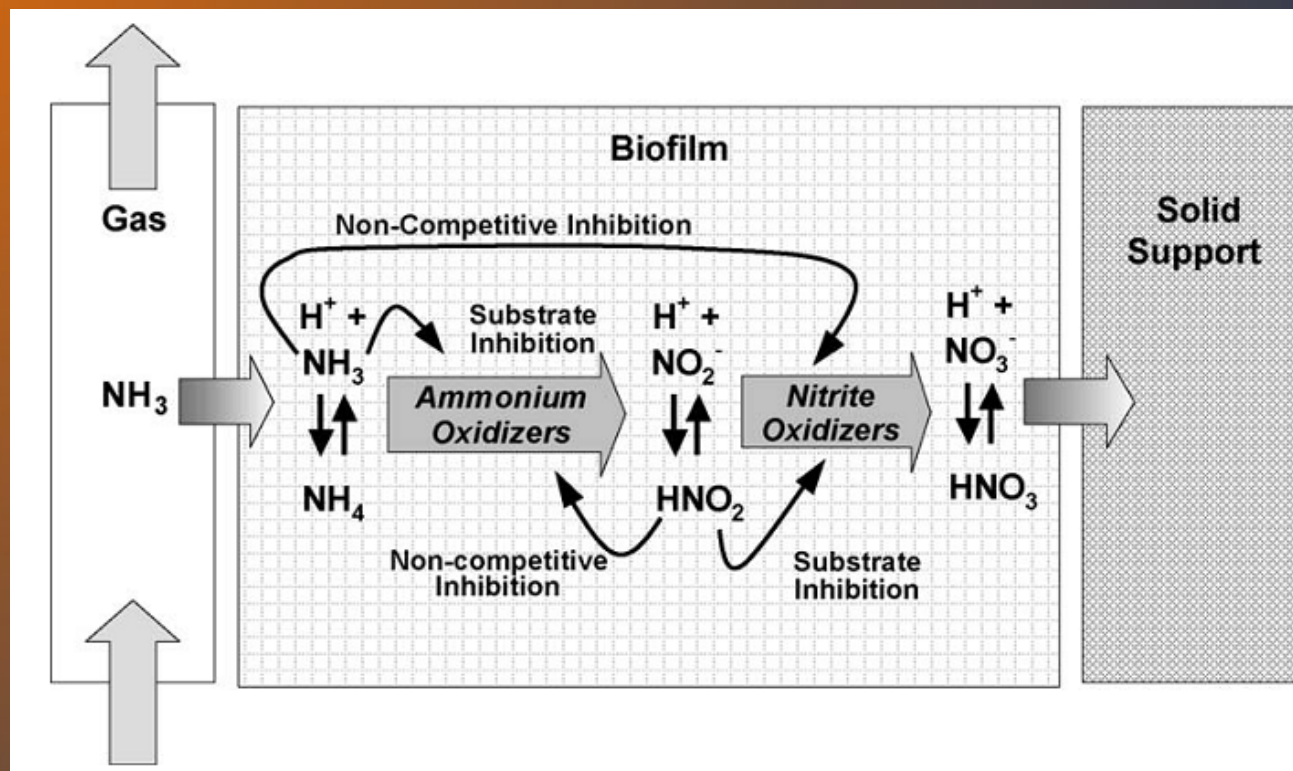


# Field research results

- Hoff et al. 2009. 73% reduction of ammonia in pit fan exhaust, with a 3.25 second calculated EBRT with a 25 cm media depth.
- Averaging about 10 ppm input, always < 20 ppm



# Nitrification in a Biofilter

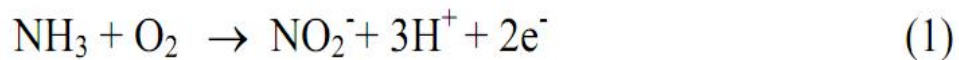


Proposed by G.  
Baquerizo et al. /  
Chemical  
Engineering Journal  
113 (2005) 205–214

Step 1:  
Absorption/adsorption

Step 2:  
Nitrification

*Nitrosomonas*



*Nitrobacter*





# In-ground manure tank headspace vent odor control: an Illinois field study







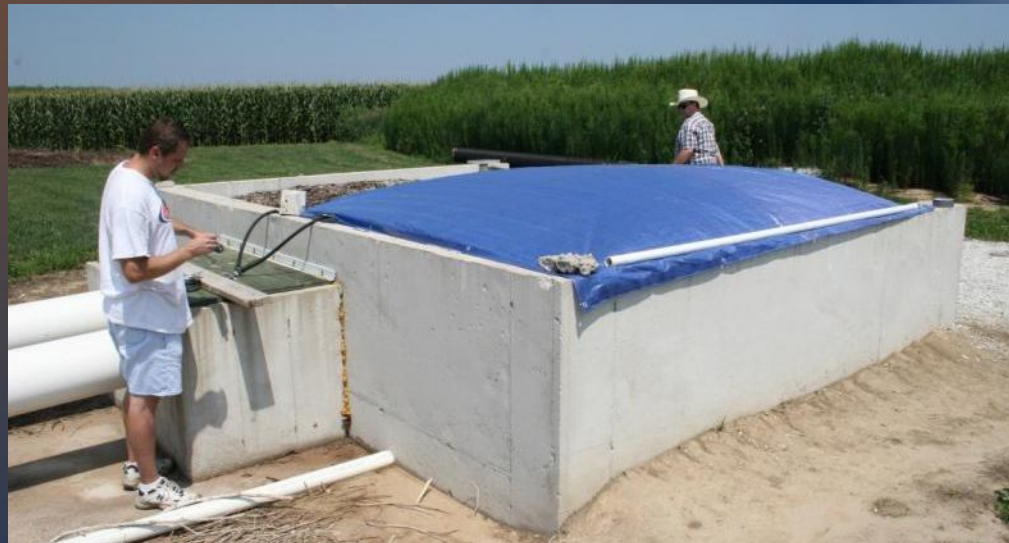




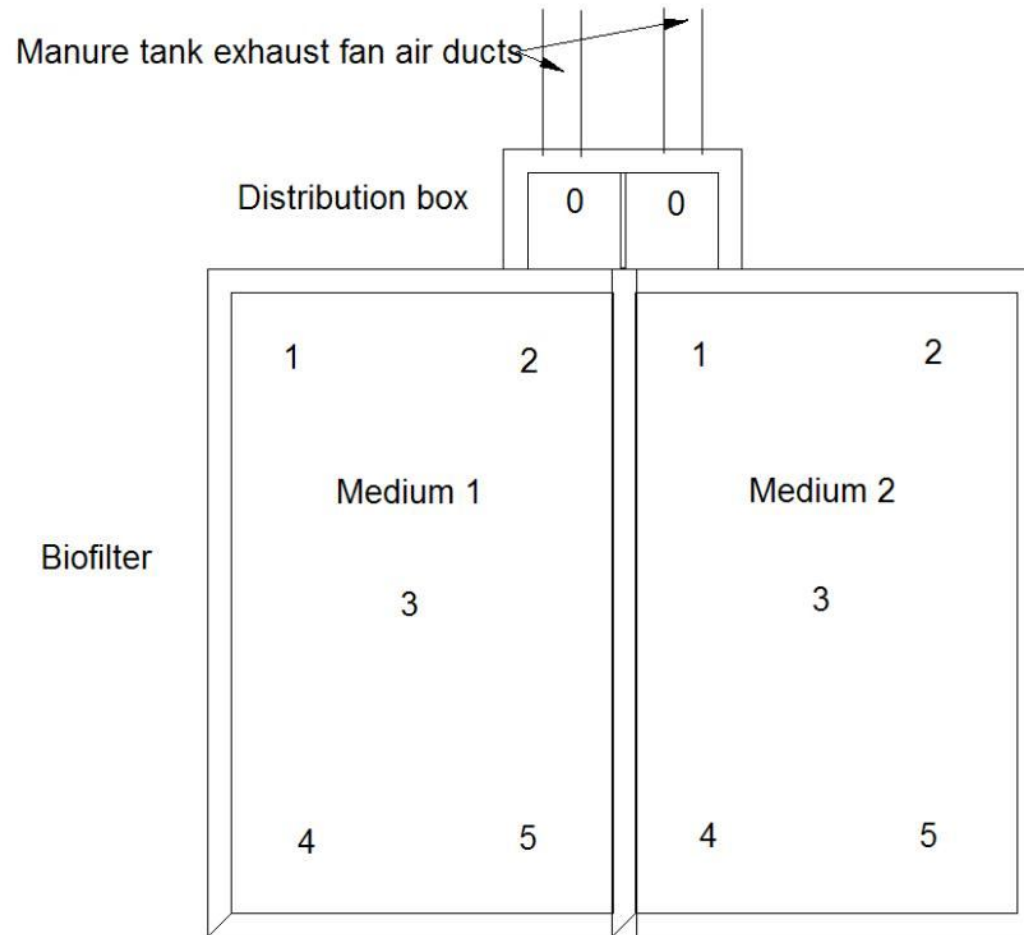
# Biofilters reduce air emissions

- Reduce ammonia about 60%
- Reduce hydrogen sulfide about 80%
- Cut odor 60-80%
- BUT without good management,  $\text{N}_2\text{O}$  emissions<sup>†</sup> can be produced

<sup>†</sup> $\text{N}_2\text{O}$  is a “greenhouse gas”



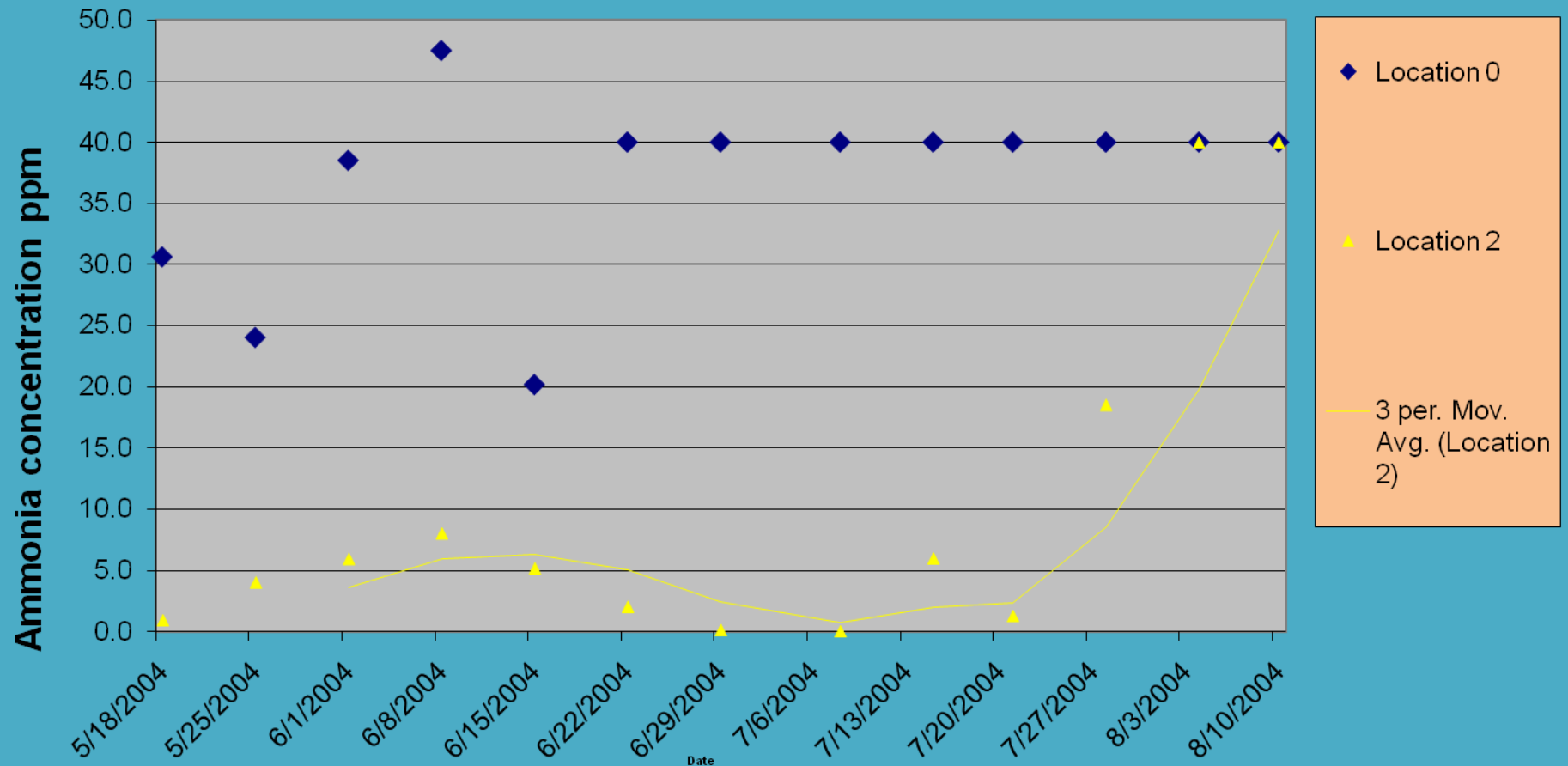
# Biofilter performance field tests: Sampling points





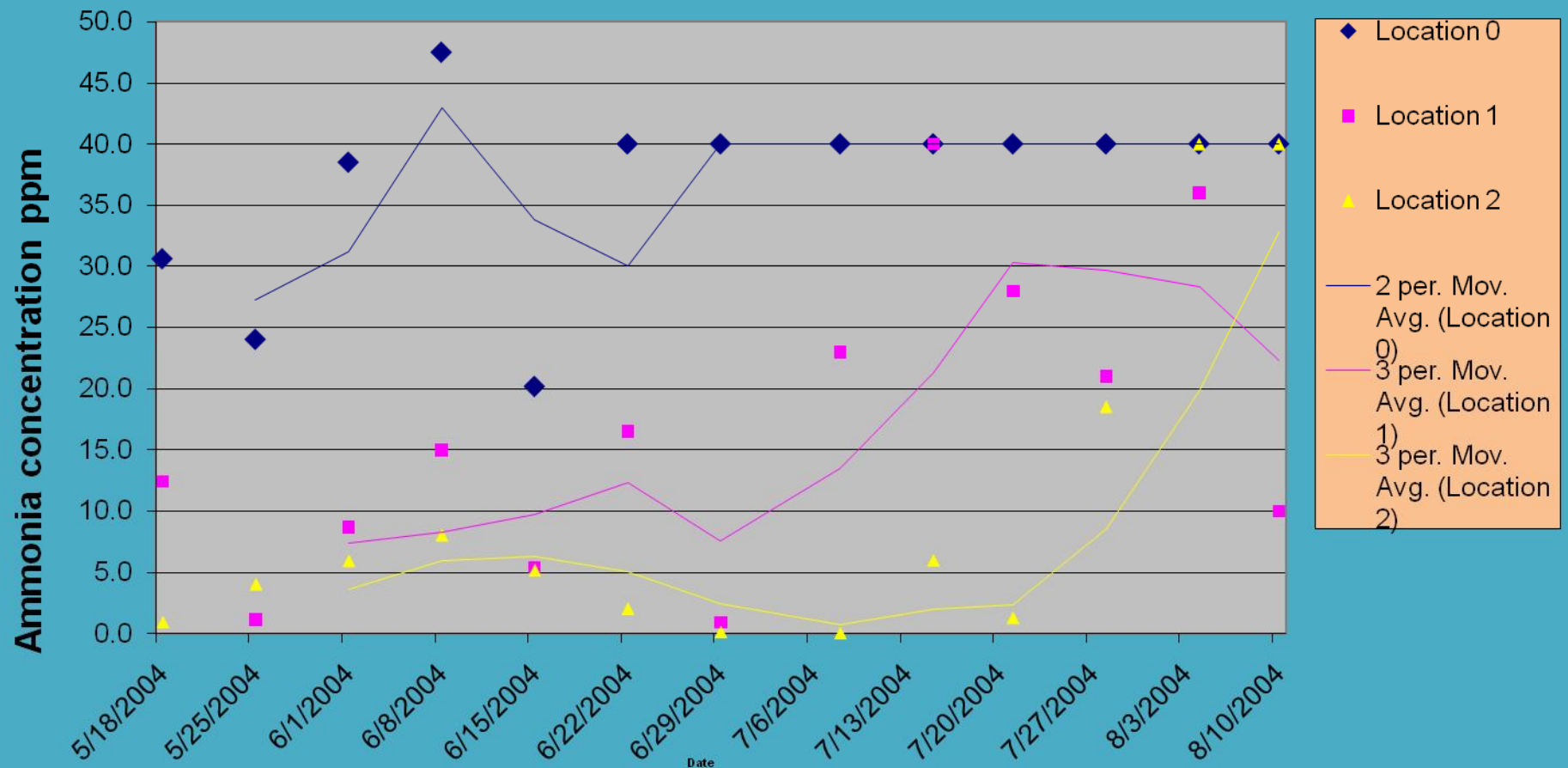
# Interpreting Field Results: a messy business

Medium 2 ammonia



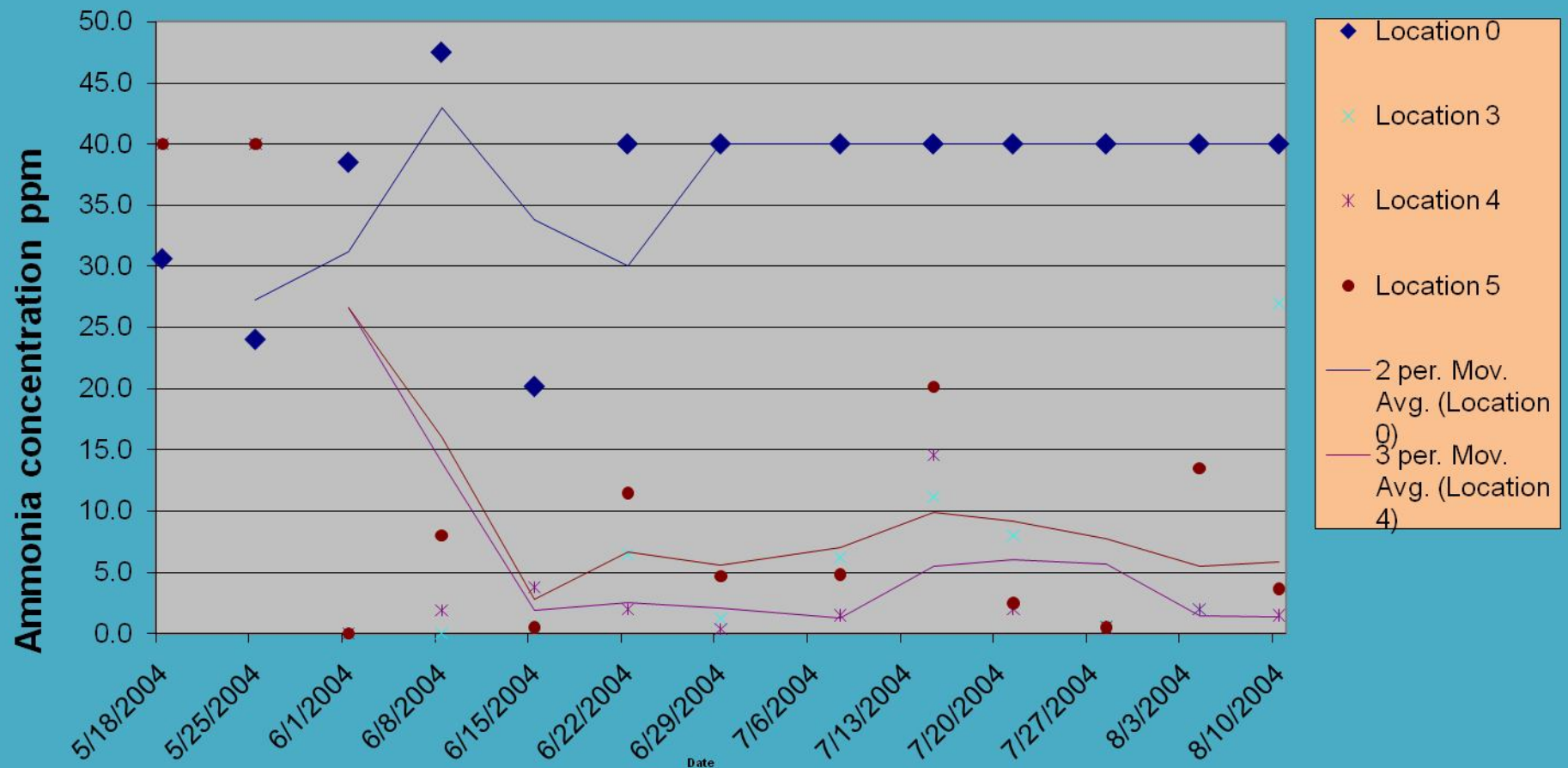
# Interpreting Field Results: a messy business

Medium 2 ammonia



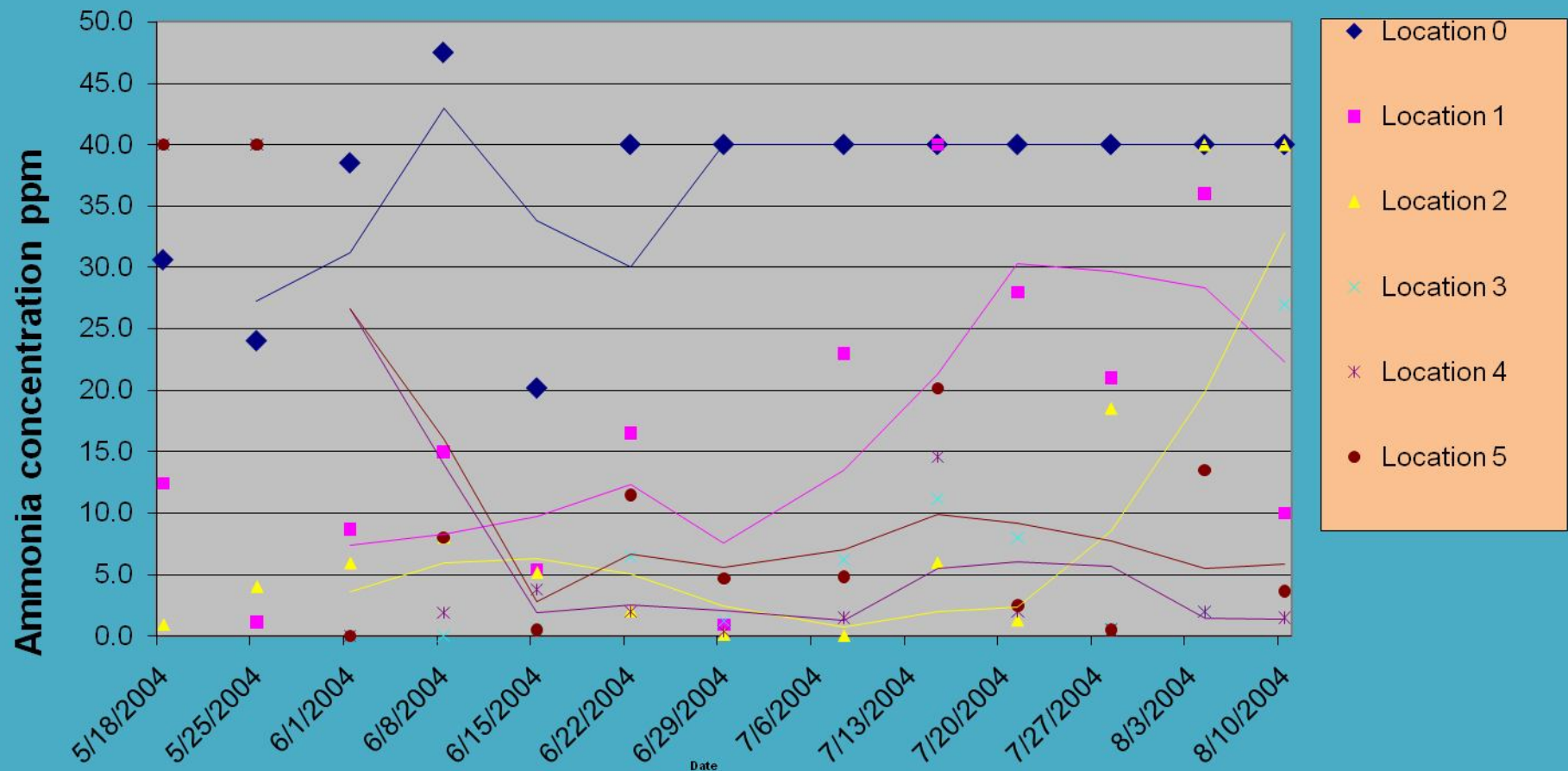
# Interpreting Field Results: a messy business

Medium 2 ammonia



# Interpreting Field Results: a messy business

Medium 2 ammonia





# The whole picture on ammonia attenuation via biofilters

- Is the biofilter still, after years of research, a “black box” regarding ammonia transformation?
- Nitrogen cycle in a biofilter appears to be similar to the N cycle in soils
- Nitrate is the endpoint, and it stays in the biofilter...
- ...unless there's the occasional flush of liquid

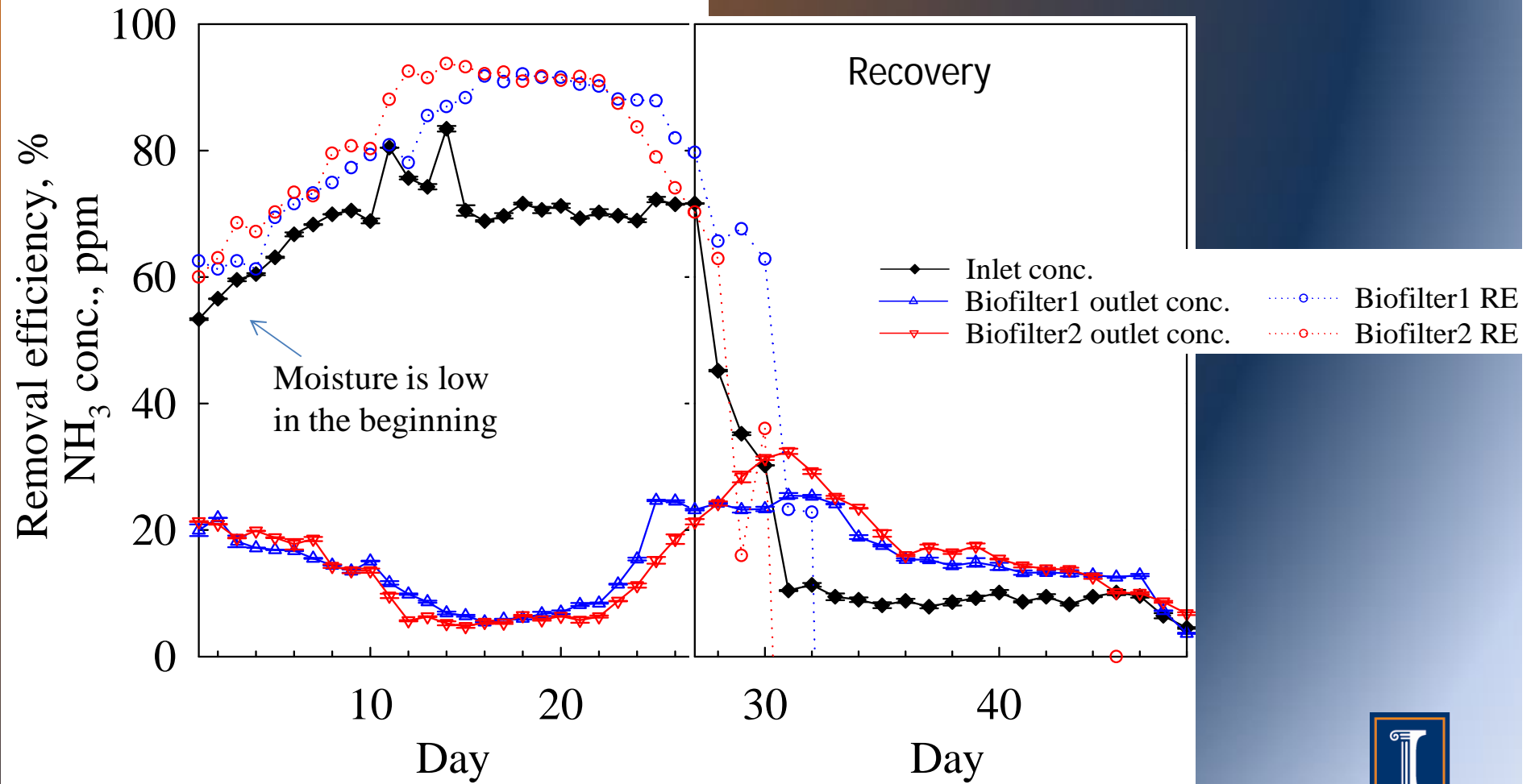


# Factors in ammonia attenuation

- Time
- Temperature
- Moisture availability for biofilm
- Concentrations of  $\text{NH}_4^+$ ,  $\text{NO}_2^-$ ,  $\text{NO}_3^-$  in the media that inhibit microbial processes



# Ammonia Removal Performance: lab scale biofilter (IL)



# Critical Elements for Further Study

- Snapshot performance measurement vs. long-term
- Can we control moisture content to attain our performance goal?
- What EBRT in the biofilter is necessary for  $\text{NH}_3$  attenuation?
- Keeping the whole biofilter aerobic seems to be critical for avoiding production of  $\text{N}_2\text{O}$





# Biofilter container formats

- Bottom fed upflow (also industrial applications)
- Top fed upflow
- End fed sideflow
- Side fed sideflow
- Other commercial oddities



# Many creative biofilter container formats



SDSU Vertical Biofilter,  
PSF, N. MO

# Other (commercial) formats



Odor Cell Technologies™ LLC

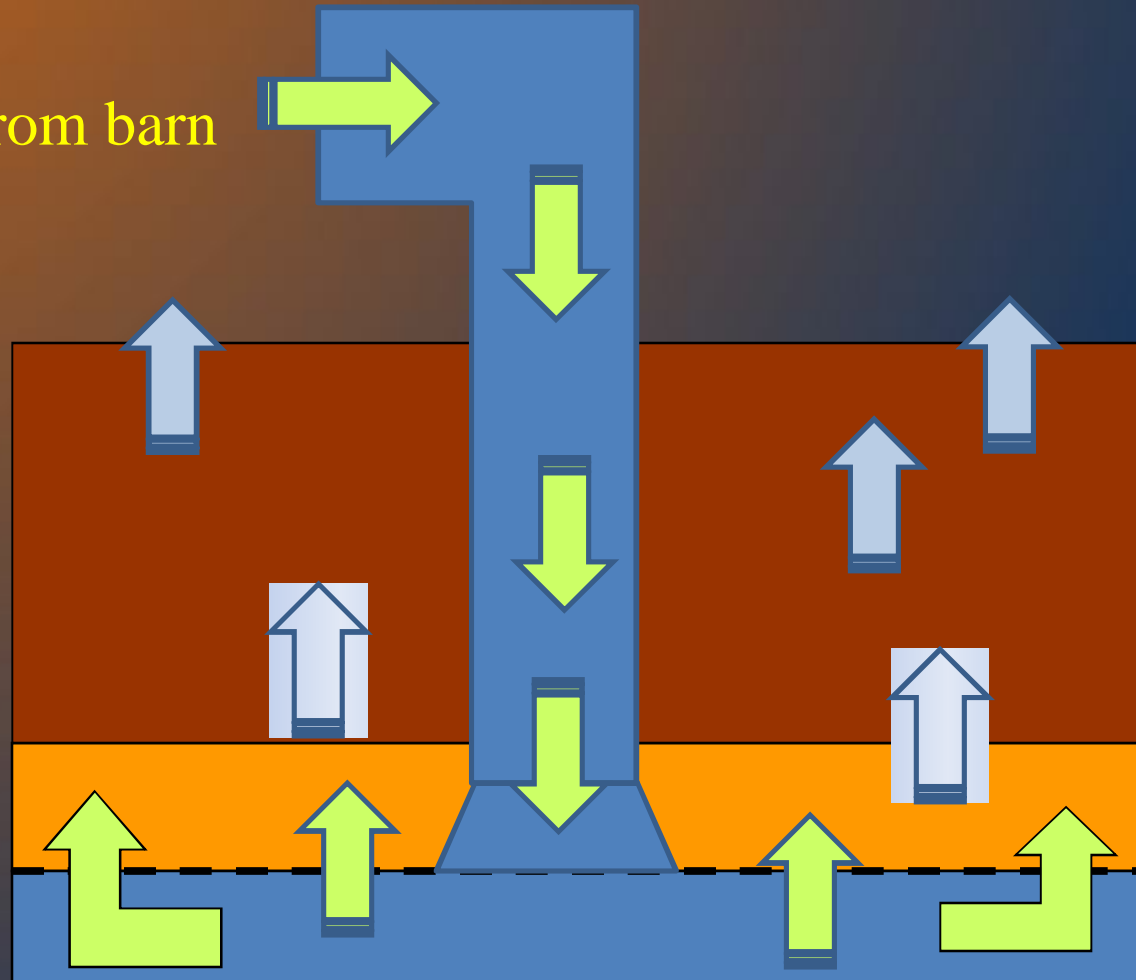




# Air Movement in a Top-fed Upflow Biofilter

Odorous air from barn

Saturated  
Biofilter  
Medium











Duct from  
ventilation fan

Sump pump  
retrieve rope

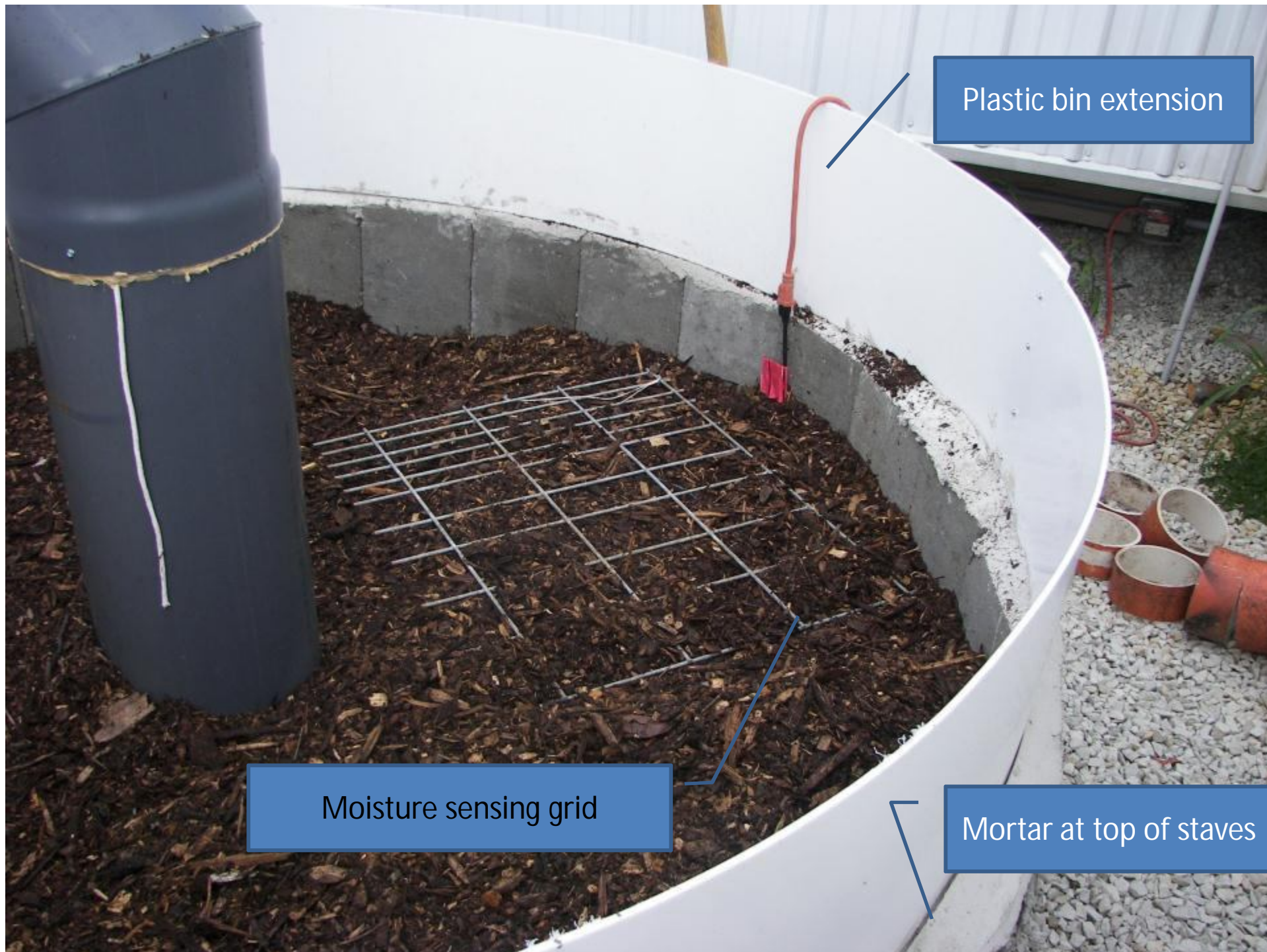
Duct support stand

Geofabric  
retains  
smaller  
particles

Perforated floor

Sump pump hose





Plastic bin extension

Moisture sensing grid

Mortar at top of staves

# Can biofilters treat all the air from my building?



Recommendation: treat the air from the pit fans or other minimum-rate fans (Hoff et al, 2009)





# Matching fan and biofilter performance

Get test data on your fans at [www.bess.illinois.edu](http://www.bess.illinois.edu)

## TEST RESULTS

MULTIFAN 4E63-3PP-S3C

Test: 96300

Fan description:

24" direct drive, 0.43 kW Vostermans  
4E63-3PP-S3C motor, plastic housing,  
plastic shutter, guard and discharge cone

Static Pressure <u>in. water</u>	Speed <u>rpm</u>	Airflow <u>cfm</u>	Efficiency <u>cfm/Watt</u>
0.00	1666	5830	16.5
0.05	1658	5560	15.2
0.10	1648	5280	14.4
0.15	1642	4980	13.1
0.20	1635	4640	12.1
0.25	1631	4370	11.1
0.30	1626	3890	9.8

$$\Delta P_k := \text{depth} \frac{a \cdot (Q_k)^2}{\ln(1 + b_{H1} \cdot Q_k)}$$

## Pressure Drop with different Flow Rates (cont.)

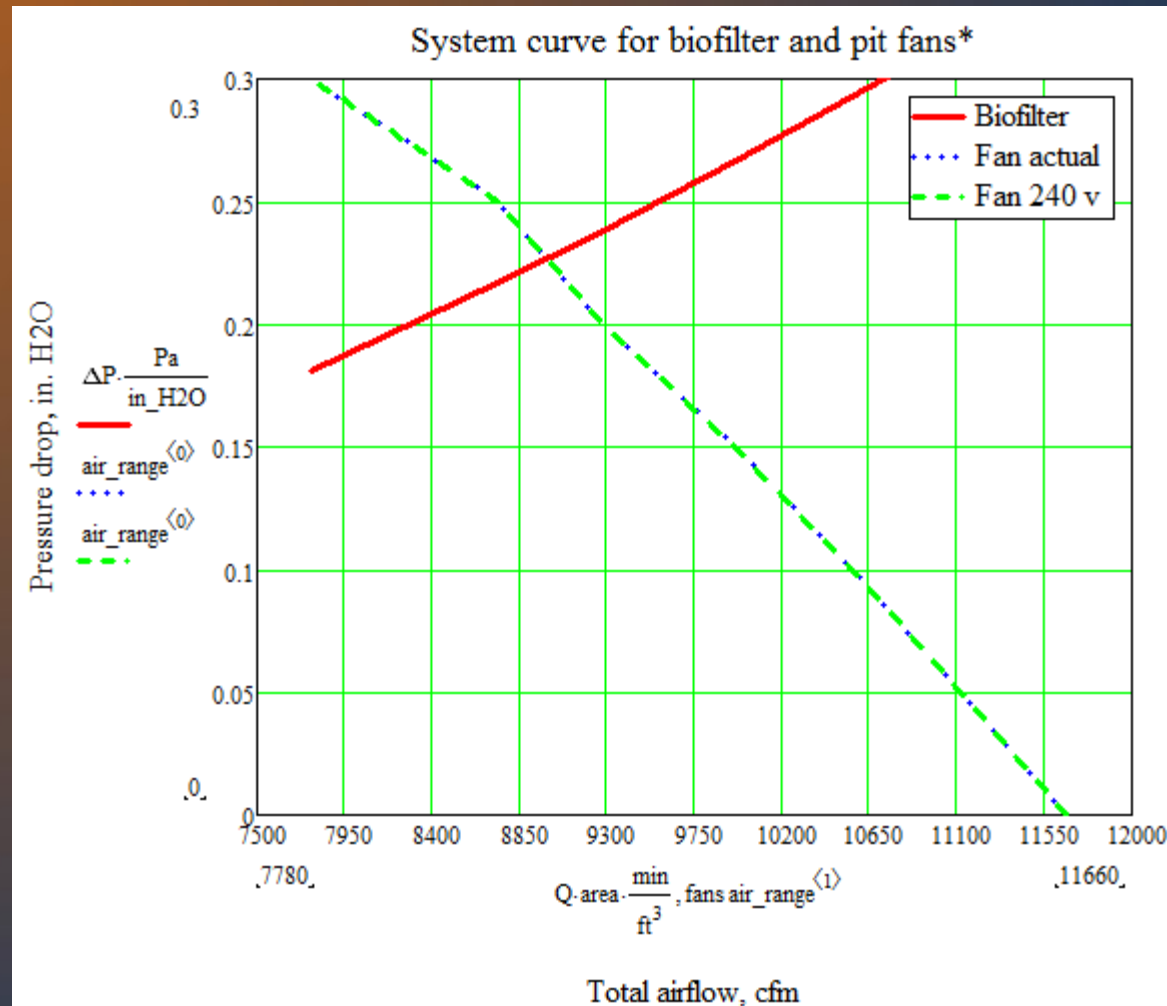
Media	Moisture Content, wt%	A	B	R <sup>2</sup>
medium shredded mulch	52.14%	10025	10.46	0.9984
medium shredded mulch, <i>compacted</i>	52.14%	15687	13.19	0.9985
fine shredded hardwood mulch	54.39%	24378	7.983	0.9988
Fine shredded hardwood mulch, <i>compacted</i>	54.39%	35339	7.977	0.9995
acidified pine mulch	55.09%	15628	11.47	0.9989
Fresh chipped hardwood mulch	41.67%	23267	61.17	0.9982
Composted chipped hardwood mulch	53.45%	26240	25.94	0.9997
Leaf compost	51.42%	60739	12.50	0.9996
Leaf compost, <i>compacted</i>	51.42%	93298	11.08	0.9996
Manure compost	65.58%	112231	14.85	0.9995

### Summary:

- > **Hukill and Ives Equation** fit good for both compact and un-compacted media;
- > A and B may closely relate to physical and chemical properties of media.



# Biofilter system curve for specific biofilter media



# Biofilter Management for Performance



- Moisture content of media
- Monitor leachate and its fate
- Watch pressure drop for big changes
- Empty and replace media as needed





# Biofilter moisture addition methods

- Gas phase humidification systems
- Sprinklers and sprayers
- Soaker hose
- Continuous trickling biofilters





# Big challenge: Biofilter moisture instrumentation & control systems

- Manual (put your hand in and feel a sample)
- Pointwise (see literature on soil moisture measuring instruments)
- Large-format capacitor method



# Resources

- Hoff, S.J., J. D. Harmon, L. Chen, K. A. Janni, D. R. Schmidt, R. E. Nicolai, L. D. Jacobson. 2009. Partial Biofiltration of Exhaust Air from a Hybrid Ventilated Deep-Pit Swine Finisher Barn. *Applied Engineering in Agriculture*. 25(2): 269-280.
- Melse, R.W., N. W. M. Ogink. 2005. Air scrubbing techniques for ammonia and odor reduction at livestock operations: review of on-farm research in the Netherlands. *Trans. ASAE*, Vol. 48(6): 2303–2313
- Del Nero Maia, G.; Day V, G.B.; Gates, R.S.; Taraba, J.L.; Sales, G.T.; Lovanh, N. 2009. Ammonia removal and nitrous oxide production in gas-phase compost biofilters. *Proc., I Simpósio Internacional sobre Gerenciamento de Resíduos de Animais, Emissão de Gases Associados a Produção Animal e ao Manejo de Dejetos*. 11 a 13 de Março de 2009 – Florianópolis, SC – Brasil.

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# Summary

- Biofilters are pretty good at removing odor
- They also can remove some ammonia most of the time
- But if they produce nitrous oxide, which is sure to be regulated, we may have lost ground
- How do we control performance and balance risk?

